

Embroidery machine recommended settings - ITC U CCP Settings

Coloreel recommended setting in Bold reflects changes from ZSK (T8 Operating unit series) default values

ZSK T8 Operator unit-series			ITCU	
Menu position	Setting name	Recommended setting	Setting name	Recommended CCP setting in the ITCU
L2 Shift+U0 L5	Start stitches after trimming	0	Jump convert	3
L2 L6 Shift+U0 L6	Axis override	Set to Default (0, 127, 0, 127)	Tie ins:	0
L3 Shift+U0 L5 L2	Fill stitch optimization	Turn off	Tie offs:	0
when loading .DST-file	Optimizing	Trimming, 3 Jump stitches. Max stitch length: 121 INC	Thread break ties:	0
			Tie stich length:	0.5
			Remove DST stitches without any length	On
			Stitch sensor mounted on main shaft	On (off if the optic sensor is used)
			Additional main shaft rotations during trim	1
			Additional main shaft rotation during color change	2