

Coloreel / ZSK recommended – ITCU CCP Settings

ZSK T8 Operator unit series		
Menu position	Setting name	Recommended setting
L3 Shift+U0 L5 – L2	Fill stitch optimization	Off
L2 Shift+U0 R5	Automatic reversal of embroidery at thread breaks	0
L2 Shift+U0 L5	Trimming setup	Start stitches after trimming: 4 Slow start stitches: 4
L2 L6 Shift+U0 L6 - L7	Axis override	Set to Default (0, 127, 0, 127)

ITCU Settings	
Setting name	Recommended CCP settings
Jump Convert	3
Tie ins	0
Tie offs	0
Thread break ties	0
Tie stitch length	0.5
Remove DST stitches without any length	On
Stitch sensor mounted on main shaft	On (off if the optic sensor is used at the presser foot)
Additional main shaft rotations during trim	1
Additional main shaft rotation during color change	2

When loading a DST file to the embroidery machine, use the 'Optimize with user-defined values' option for optimization.

You need to edit the set values at installation according to the next page. Those settings will be saved and used as user-defined optimization values.

Coloreel / ZSK recommended – ZSK DST file Settings

These settings are to be edited only once.

Optimize with user-defined values when loading a new DST file.

Tap L4 Optimize with user-defined values

- L1 Insert start needle 1
- L2 Preset stop function (Tajima) (Untick when using Z00 files)
- L3 Trimming Tajima
- R1 Home
- R2 DST Borer offset (Tajima)
- R3 Jump stitch without travel (Tajima)

Tap L5 More settings

- L1 Trim Special function
- L2 Cleaning 3 INC
- L3 Trim Stitch Length mm
- R1 Insert fixing sequences
- R2 Maximum stitch length INC
- R3 167'er design

Tap L8 To accept settings

Tap L8 To Optimize with set values