# ITC-U Software Release v2.3.0

Compared with v2.2.3

Release date: 2023-02-06

#### General

This ITC-U software is a maintenance release and has been focused on following areas:

- Robust and attractive Embroideries
- Easy to use
- Cost effective embroideries

#### Software versions

Snap ICM Rev 7726 ICM v1.16.0 CTL v2.3.2 HDB v1.10

#### **Main Features**

- Optimized number of print engine cleans.
- Introduction setting in user interface for embroidery main shaft rotation during jump stitch.
- New font in ITCU UI (more space between characters)
- Changed handling when doing a "Retrain setup" of CCP in Color Change Precision" page. Then retrain command will now also reset internal used variables to factory values. Still the command will clean all memory data.

## **Other Features**

- Increased default maximum speed when pulling thread (100mm/s -> 200mm/s), editable via config file
- Link to release notes from UI
- Improved error handling when PE calibration fails

#### **Fixes**

- No automatic print engine maintenance when manually pause in a middle of an embroidery and using small/short designs.
- Languages updates

### **Known issues**

• Opening the cartridge door does not stop print

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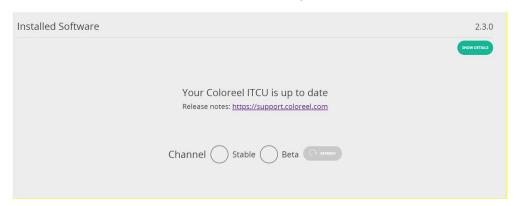
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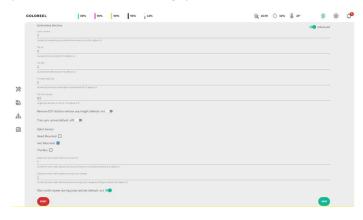
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## Examples of added and updated pages in operator panel

Link to release notes in Software Update page



Setting for "Main shaft rotation during jump stitch" in Color Change Precision page (under "Advanced" settings):



Main shaft rotates during jump stitches (default: on)

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